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Patent
Attorney's Docket No. 024444-954

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of)
JÖRGEN WIMAN) **BOX PCT/US**
Application No. [Not Assigned])
International PCT/SE00/00262)
I.A. Date: February 10, 2000)
For: CUTTING INSERT FOR TURNING)

PRELIMINARY AMENDMENT

Assistant Commissioner for Patents
Washington, D.C. 20231

Sir:

Prior to examination please amend the above-captioned application as follows.

IN THE DESCRIPTION

Please replace the original description (pages 1-5) with the substitute description attached hereto.

Insert the abstract presented herewith on a separate sheet.

IN THE CLAIMS

Cancel claims 1-7 without prejudice or disclaimer and insert new claims 8-14 as follows:

8. (New) An indexible cutting insert having a polygonal shape and including an upper surface, a lower surface, and an edge surface structure interconnecting the upper and lower surfaces; an intersection between the edge surface structure and the top surface forming: a main cutting edge, a secondary cutting edge, and a